

# **Creative Fabrica**

**Embroidery Design  
Sewing Information**

**[www.creativefabrica.com/embroidery/](http://www.creativefabrica.com/embroidery/)**

© Creative Fabrica

# Production Worksheet

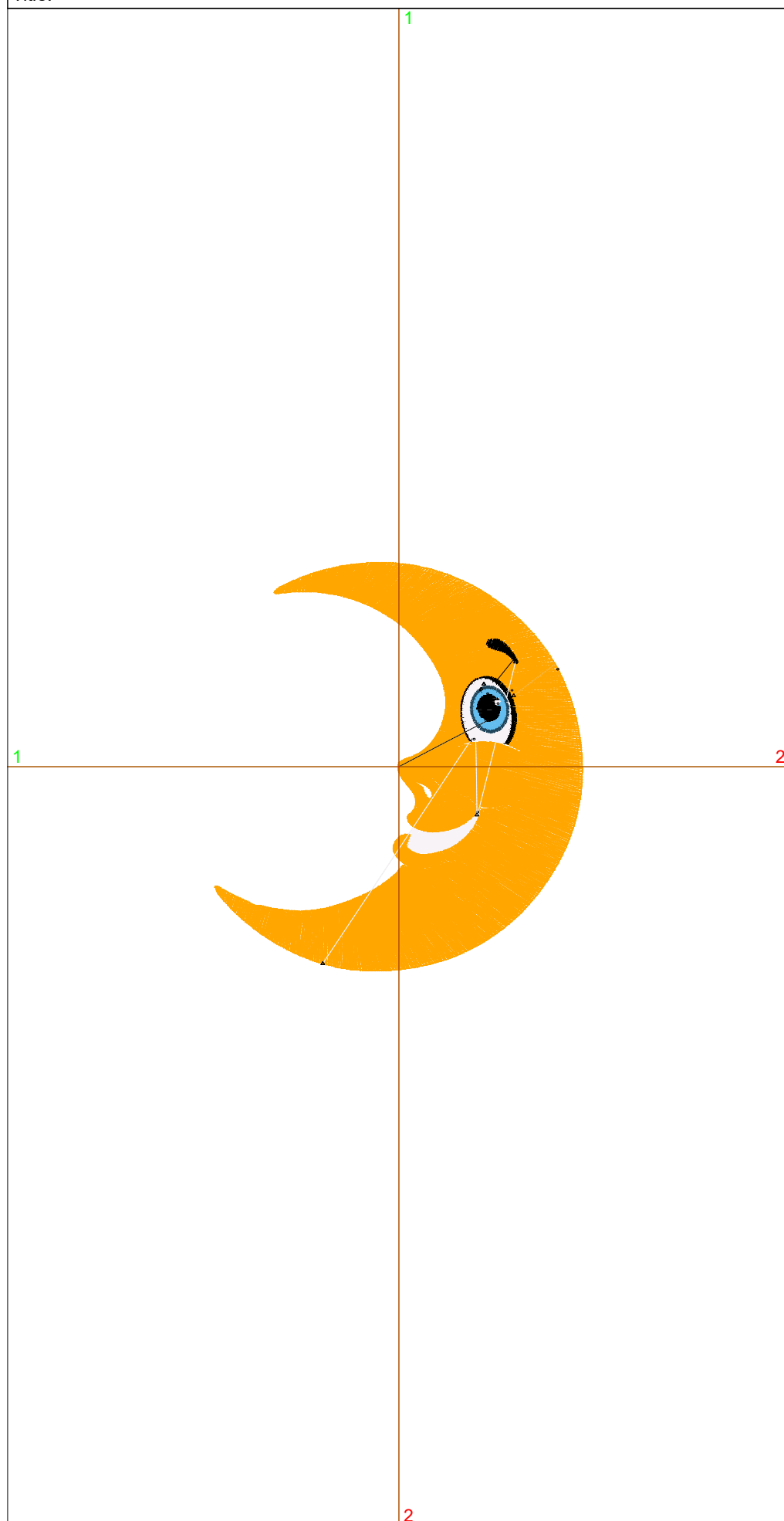
Wilcom TrueSizer



Design: **6.3x7**

Title:

Stitches: 18.404  
 Height: 70.0 mm  
 Width: 63.2 mm  
 Colors: 5  
 Colorway: Colorway 1  
 Zoom: 1:1



Machine format: Melco  
 Color changes: 6  
 Stops: 7  
 Trims: 9  
 Auto fabric: Fabric Name  
 Required stabilizer: Stabilizer  
 Appliqués: 0  
 Left: 31.6 mm  
 Right: 31.6 mm  
 Up: 35.0 mm  
 Down: 35.0 mm  
 EndX: 0.0 mm  
 EndY: 0.0 mm  
 Area: 4424.0 mm<sup>2</sup>  
 Max stitch: 9.7 mm  
 Min stitch: 0.1 mm  
 Max jump: 11.3 mm  
 Thread chart: EMBROIDERY  
 Total thread: 78.51m  
 Total bobbin: 24.30m

Stop Sequence:

#	#	Color	St.	Code	Name	Chart
1.	1	Orange	16.310	209 52		EMBROIDERY
2.	2	White	42	001 29		EMBROIDERY
3.	3	Black	474	900 20		EMBROIDERY
4.	2	White	745	001 29		EMBROIDERY
5.	5	Dark Blue	276	415 38		EMBROIDERY
6.	6	Light Blue	401	019 32		EMBROIDERY
7.	3	Black	156	900 20		EMBROIDERY

Thread usage: 77.81m

#	Color	Name	Length
1.	0		70.30m
2.	1		3.26m
3.	2		2.15m
5.	4		0.86m
6.	5		1.24m

# Color Film

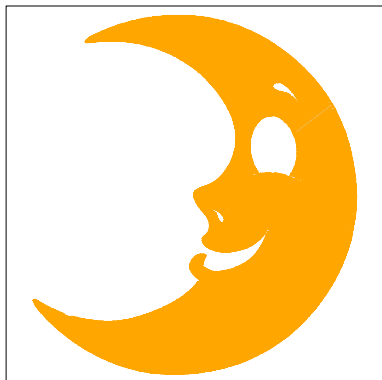
Wilcom TrueSizer



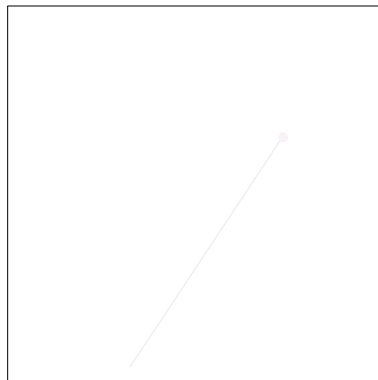
Design: **6.3x7**

Title:

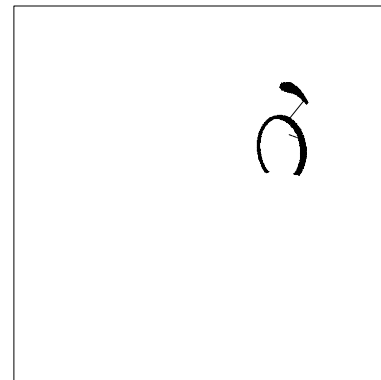
Stitches: 18.404  
Height: 70.0 mm  
Width: 63.2 mm  
Colors: 5  
Colorway: Colorway 1  
Zoom: 0.68



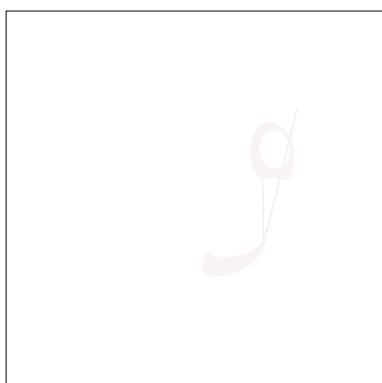
Stop #: 1  
Code: 209  
Name: 52  
Chart: EMBROIDERY  
Stitches: 16.310  
Thread used: 70.30m



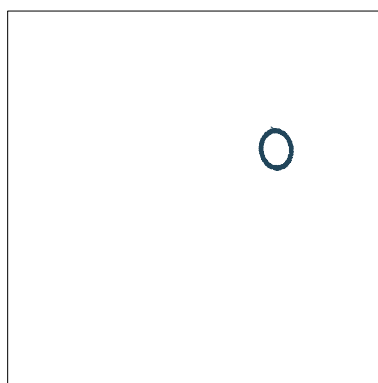
Stop #: 2  
Code: 001  
Name: 29  
Chart: EMBROIDERY  
Stitches: 42  
Thread used: 0.14m



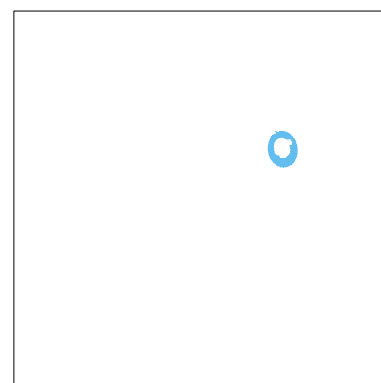
Stop #: 3  
Code: 900  
Name: 20  
Chart: EMBROIDERY  
Stitches: 474  
Thread used: 1.55m



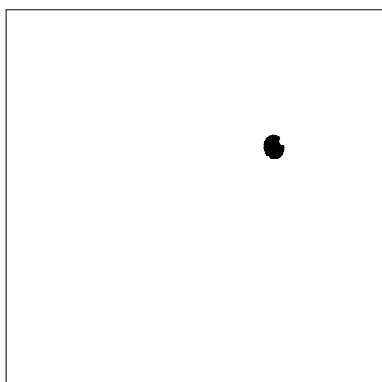
Stop #: 4  
Code: 001  
Name: 29  
Chart: EMBROIDERY  
Stitches: 745  
Thread used: 3.12m



Stop #: 5  
Code: 415  
Name: 38  
Chart: EMBROIDERY  
Stitches: 276  
Thread used: 0.86m



Stop #: 6  
Code: 019  
Name: 32  
Chart: EMBROIDERY  
Stitches: 401  
Thread used: 1.24m



Stop #: 7  
Code: 900  
Name: 20  
Chart: EMBROIDERY  
Stitches: 156  
Thread used: 0.60m

# Production Summary

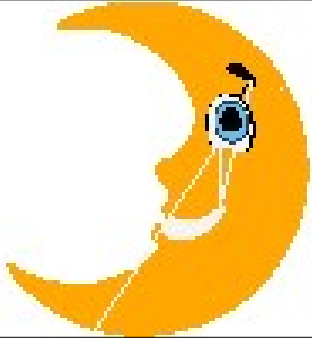
Wilcom TrueSizer



Design: **6.3x7**

Title:

Stitches: 18.404  
 Height: 70.0 mm  
 Width: 63.2 mm  
 Colors: 5



Machine format: Melco  
 Color changes: 6  
 Stops: 7  
 Trims: 9  
 Hoop: EMP6 (180 x 130)  
 Max stitch: 9.7 mm  
 Min stitch: 0.1 mm  
 Max jump: 11.3 mm  
 Auto fabric: Fabric Name  
 Required stabilizer: Stabilizer

Left: 31.6 mm  
 Right: 31.6 mm  
 Up: 35.0 mm  
 Down: 35.0 mm  
 EndX: 0.0 mm  
 EndY: 0.0 mm  
 Area: 4424.0 mm<sup>2</sup>  
 Thread chart: EMBROIDERY  
 Total thread: 78.51m  
 Total bobbin: 24.30m

Colorway			Colorway 1
Background			
Product			Blanks\Blank
Stop	Color	Stitches	
1	1	16.310	209 52 EMBROIDERY
2	2	42	001 29 EMBROIDERY
3	3	474	900 20 EMBROIDERY
4	2	745	001 29 EMBROIDERY
5	5	276	415 38 EMBROIDERY
6	6	401	019 32 EMBROIDERY
7	3	156	900 20 EMBROIDERY

# Production Worksheet

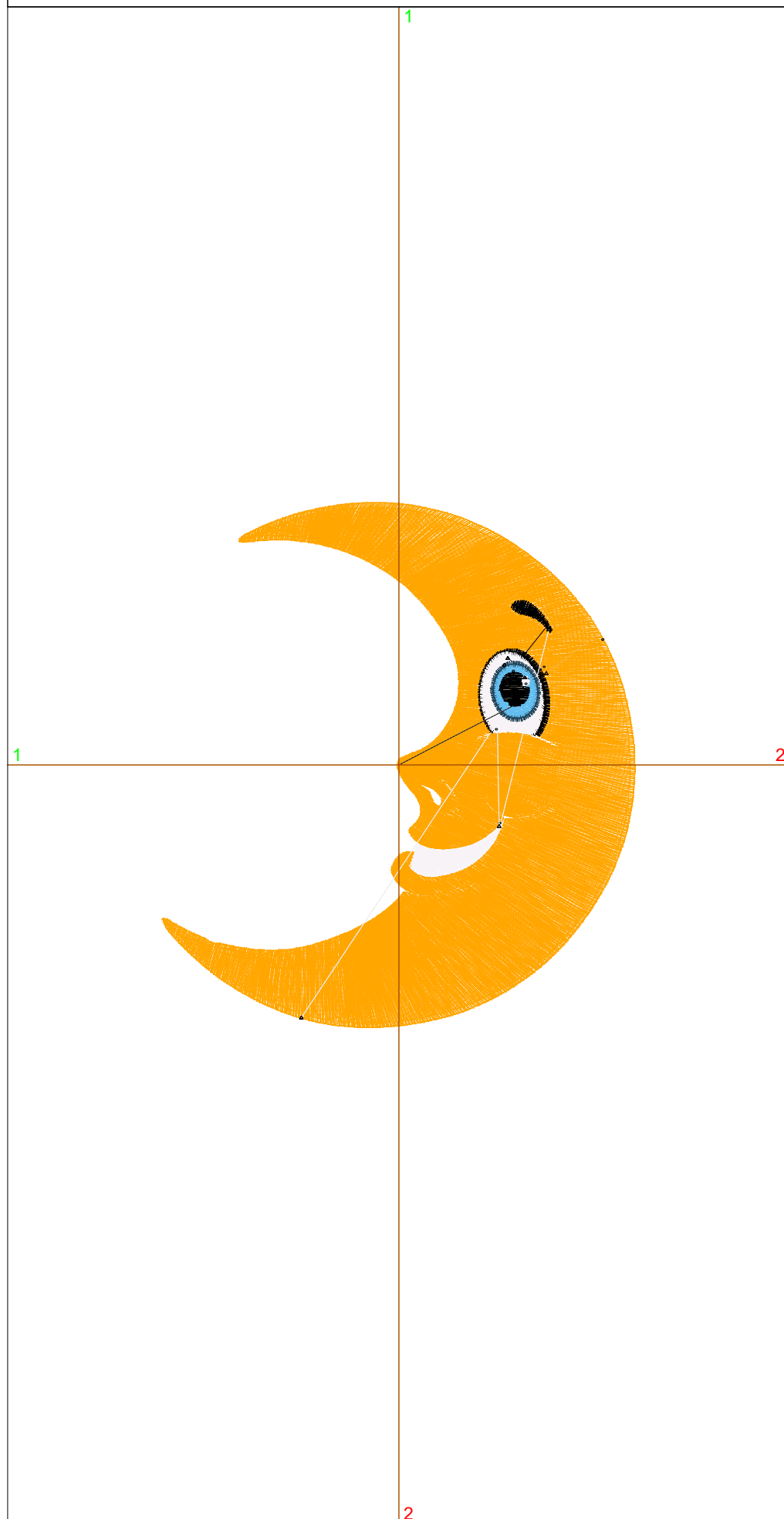
Wilcom TrueSizer



Design: **8.1x9**

Title:

Stitches: 18.405  
 Height: 90.0 mm  
 Width: 81.2 mm  
 Colors: 5  
 Colorway: Colorway 1  
 Zoom: 1:1



Machine format: Melco  
 Color changes: 6  
 Stops: 7  
 Trims: 9  
 Auto fabric: Fabric Name  
 Required stabilizer: Stabilizer  
 Appliqués: 0  
 Left: 40.6 mm  
 Right: 40.6 mm  
 Up: 45.0 mm  
 Down: 45.0 mm  
 EndX: 0.0 mm  
 EndY: 0.0 mm  
 Area: 7308.0 mm<sup>2</sup>  
 Max stitch: 12.5 mm  
 Min stitch: 0.1 mm  
 Max jump: 12.5 mm  
 Thread chart: EMBROIDERY  
 Total thread: 90.25m  
 Total bobbin: 31.25m

Stop Sequence:

#	#	Color	St.	Code	Name	Chart
1.	1	Orange	16.310	209 52		EMBROIDERY
2.	2	White	43	001 29		EMBROIDERY
3.	3	Black	474	900 20		EMBROIDERY
4.	2	White	745	001 29		EMBROIDERY
5.	5	Dark Blue	276	415 38		EMBROIDERY
6.	6	Light Blue	401	019 32		EMBROIDERY
7.	3	Black	156	900 20		EMBROIDERY

Thread usage: 89.55m

#	Color	Name	Length
1.	0		81.08m
2.	1		3.74m
3.	2		2.40m
5.	4		0.95m
6.	5		1.37m

# Color Film

Wilcom TrueSizer



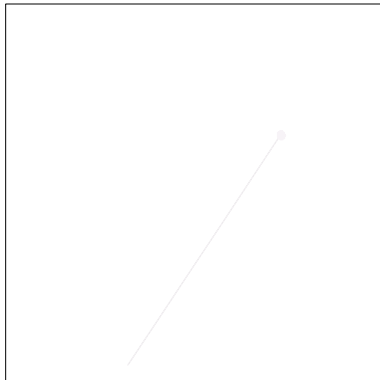
Design: **8.1x9**

Title:

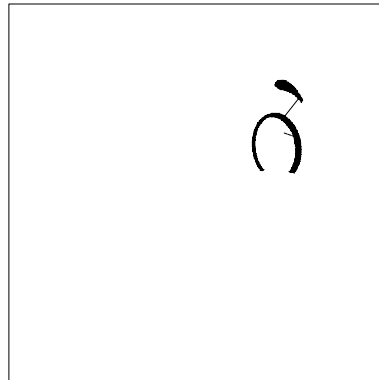
Stitches: 18.405  
Height: 90.0 mm  
Width: 81.2 mm  
Colors: 5  
Colorway: Colorway 1  
Zoom: 0.53



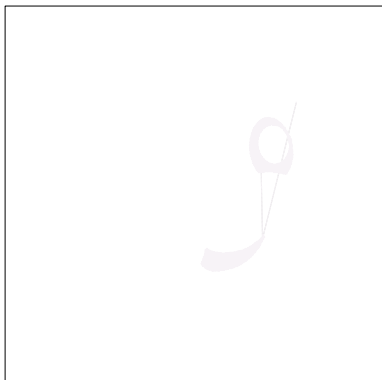
Stop #: 1  
Code: 209  
Name: 52  
Chart: EMBROIDERY  
Stitches: 16.310  
Thread used: 81.08m



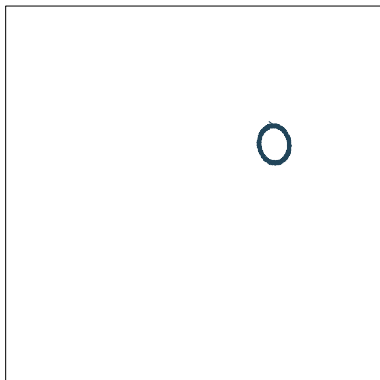
Stop #: 2  
Code: 001  
Name: 29  
Chart: EMBROIDERY  
Stitches: 43  
Thread used: 0.15m



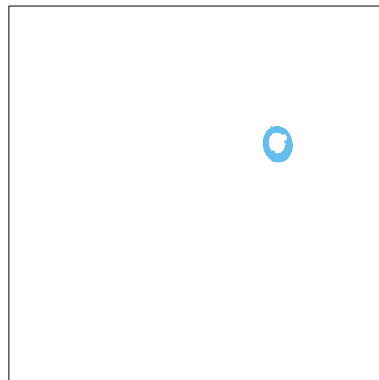
Stop #: 3  
Code: 900  
Name: 20  
Chart: EMBROIDERY  
Stitches: 474  
Thread used: 1.72m



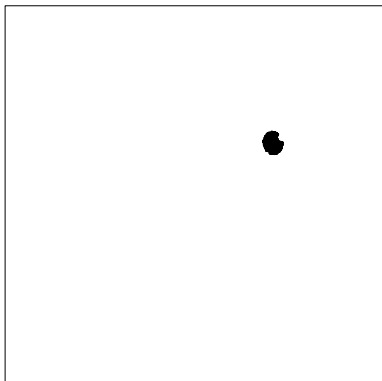
Stop #: 4  
Code: 001  
Name: 29  
Chart: EMBROIDERY  
Stitches: 745  
Thread used: 3.59m



Stop #: 5  
Code: 415  
Name: 38  
Chart: EMBROIDERY  
Stitches: 276  
Thread used: 0.95m



Stop #: 6  
Code: 019  
Name: 32  
Chart: EMBROIDERY  
Stitches: 401  
Thread used: 1.37m



Stop #: 7  
Code: 900  
Name: 20  
Chart: EMBROIDERY  
Stitches: 156  
Thread used: 0.68m

# Production Summary

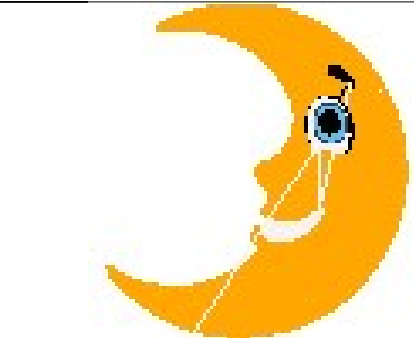
Wilcom TrueSizer



Design: **8.1x9**

Title:

Stitches: 18.405  
 Height: 90.0 mm  
 Width: 81.2 mm  
 Colors: 5



Machine format: Melco  
 Color changes: 6  
 Stops: 7  
 Trims: 9  
 Hoop: EMP6 (180 x 130)  
 Max stitch: 12.5 mm  
 Min stitch: 0.1 mm  
 Max jump: 12.5 mm  
 Auto fabric: Fabric Name  
 Required stabilizer: Stabilizer

Left: 40.6 mm  
 Right: 40.6 mm  
 Up: 45.0 mm  
 Down: 45.0 mm  
 EndX: 0.0 mm  
 EndY: 0.0 mm  
 Area: 7308.0 mm<sup>2</sup>  
 Thread chart: EMBROIDERY  
 Total thread: 90.25m  
 Total bobbin: 31.25m

Colorway			Colorway 1
Background			
Product			Blanks\Blank
Stop	Color	Stitches	
1	1	16.310	209 52 EMBROIDERY
2	2	43	001 29 EMBROIDERY
3	3	474	900 20 EMBROIDERY
4	2	745	001 29 EMBROIDERY
5	5	276	415 38 EMBROIDERY
6	6	401	019 32 EMBROIDERY
7	3	156	900 20 EMBROIDERY

# Production Worksheet

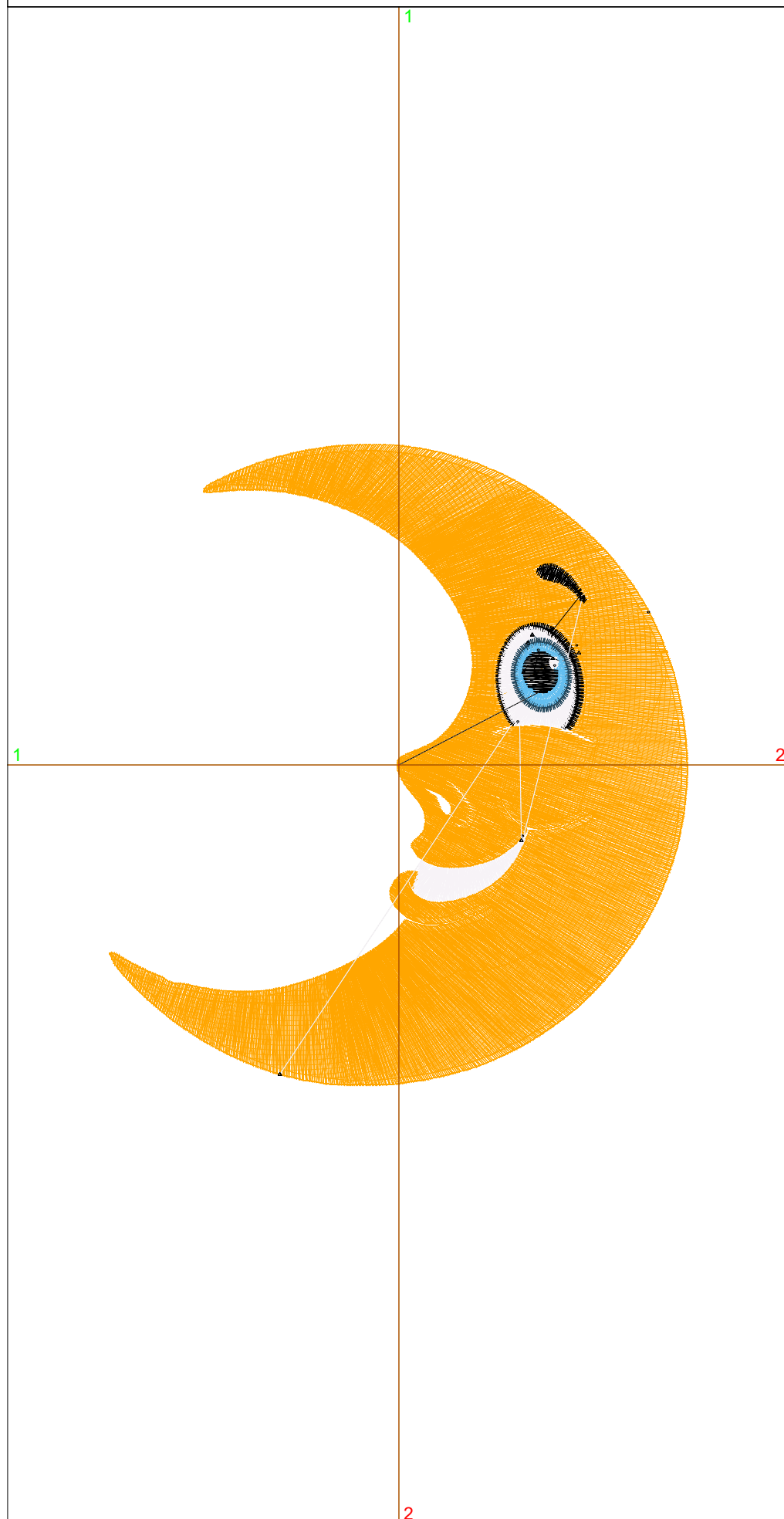
Wilcom TrueSizer



Design: **9.9x11**

Title:

Stitches: 18.408  
 Height: 110.0 mm  
 Width: 99.2 mm  
 Colors: 5  
 Colorway: Colorway 1  
 Zoom: 1:1



Machine format: Melco  
 Color changes: 6  
 Stops: 7  
 Trims: 9  
 Auto fabric: Fabric Name  
 Required stabilizer: Stabilizer  
 Appliqués: 0  
 Left: 49.6 mm  
 Right: 49.6 mm  
 Up: 55.0 mm  
 Down: 55.0 mm  
 EndX: 0.0 mm  
 EndY: 0.0 mm  
 Area: 10912.0 mm<sup>2</sup>  
 Max stitch: 10.2 mm  
 Min stitch: 0.1 mm  
 Max jump: 12.2 mm  
 Thread chart: EMBROIDERY  
 Total thread: 101.98m  
 Total bobbin: 38.20m

Stop Sequence:

#	#	Color	St.	Code	Name	Chart
1.	1	Orange	16.311	209 52		EMBROIDERY
2.	2	White	44	001 29		EMBROIDERY
3.	3	Black	474	900 20		EMBROIDERY
4.	2	White	746	001 29		EMBROIDERY
5.	5	Dark Blue	276	415 38		EMBROIDERY
6.	6	Light Blue	401	019 32		EMBROIDERY
7.	3	Black	156	900 20		EMBROIDERY

Thread usage: 101.28m

#	Color	Name	Length
1.	0		91.85m
2.	1		4.23m
3.	2		2.66m
5.	4		1.04m
6.	5		1.50m



# Color Film

Wilcom TrueSizer



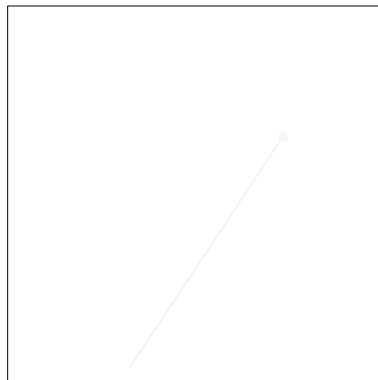
Design: **9.9x11**

Title:

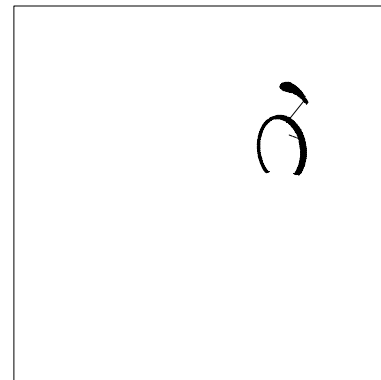
Stitches: 18.408  
Height: 110.0 mm  
Width: 99.2 mm  
Colors: 5  
Colorway: Colorway 1  
Zoom: 0.43



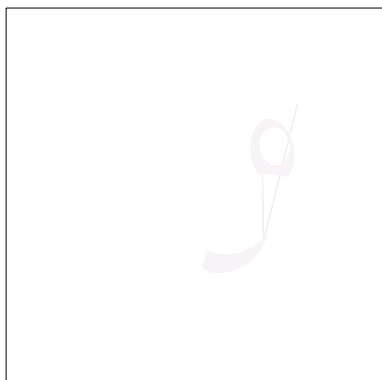
Stop #: 1  
Code: 209  
Name: 52  
Chart: EMBROIDERY  
Stitches: 16.311  
Thread used: 91.85m



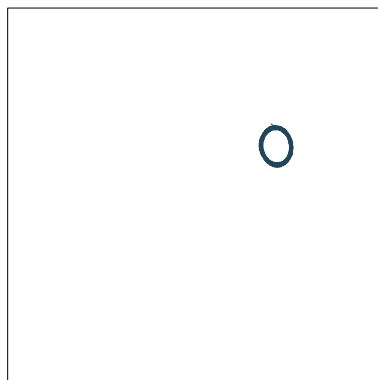
Stop #: 2  
Code: 001  
Name: 29  
Chart: EMBROIDERY  
Stitches: 44  
Thread used: 0.17m



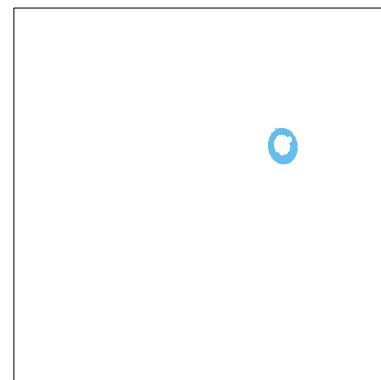
Stop #: 3  
Code: 900  
Name: 20  
Chart: EMBROIDERY  
Stitches: 474  
Thread used: 1.90m



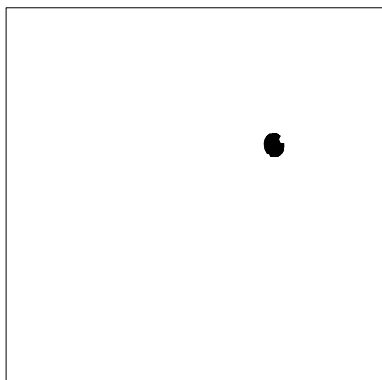
Stop #: 4  
Code: 001  
Name: 29  
Chart: EMBROIDERY  
Stitches: 746  
Thread used: 4.06m



Stop #: 5  
Code: 415  
Name: 38  
Chart: EMBROIDERY  
Stitches: 276  
Thread used: 1.04m



Stop #: 6  
Code: 019  
Name: 32  
Chart: EMBROIDERY  
Stitches: 401  
Thread used: 1.50m



Stop #: 7  
Code: 900  
Name: 20  
Chart: EMBROIDERY  
Stitches: 156  
Thread used: 0.76m

# Production Summary

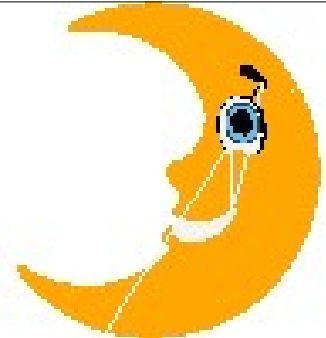
Wilcom TrueSizer



Design: **9.9x11**

Title:

Stitches: 18.408  
 Height: 110.0 mm  
 Width: 99.2 mm  
 Colors: 5



Machine format: Melco  
 Color changes: 6  
 Stops: 7  
 Trims: 9  
 Hoop: EMP6 (180 x 130)  
 Max stitch: 10.2 mm  
 Min stitch: 0.1 mm  
 Max jump: 12.2 mm  
 Auto fabric: Fabric Name  
 Required stabilizer: Stabilizer

Left: 49.6 mm  
 Right: 49.6 mm  
 Up: 55.0 mm  
 Down: 55.0 mm  
 EndX: 0.0 mm  
 EndY: 0.0 mm  
 Area: 10912.0 mm<sup>2</sup>  
 Thread chart: EMBROIDERY  
 Total thread: 101.98m  
 Total bobbin: 38.20m

Colorway			Colorway 1
Background			
Product			Blanks\Blank
Stop	Color	Stitches	
1	1	16.311	209 52 EMBROIDERY
2	2	44	001 29 EMBROIDERY
3	3	474	900 20 EMBROIDERY
4	2	746	001 29 EMBROIDERY
5	5	276	415 38 EMBROIDERY
6	6	401	019 32 EMBROIDERY
7	3	156	900 20 EMBROIDERY

# Production Worksheet

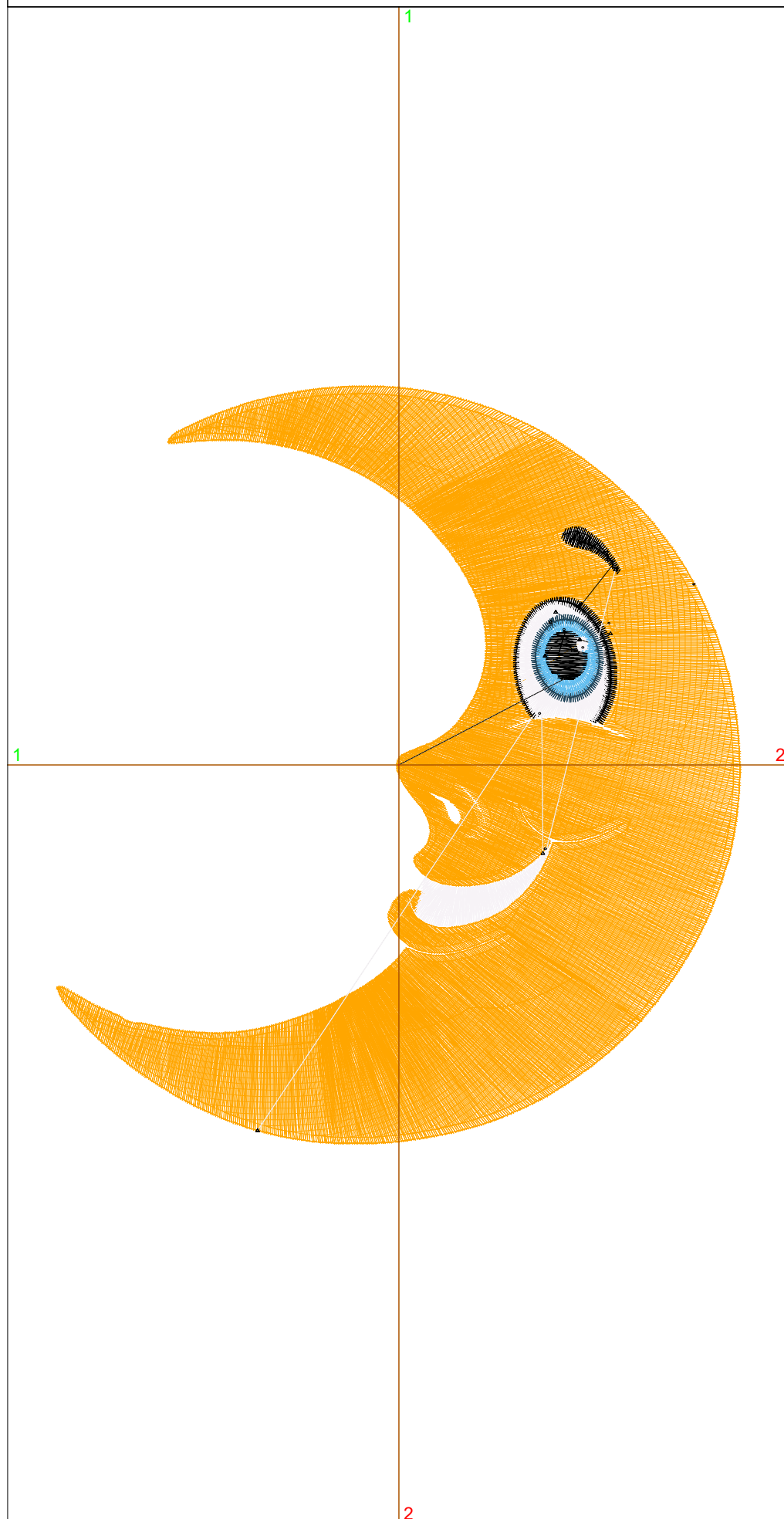
Wilcom TrueSizer



Design: **11.7x13**

Title:

Stitches: 18.411  
 Height: 130.0 mm  
 Width: 117.4 mm  
 Colors: 5  
 Colorway: Colorway 1  
 Zoom: 1:1



Machine format: Melco  
 Color changes: 6  
 Stops: 7  
 Trims: 9  
 Auto fabric: Fabric Name  
 Required stabilizer: Stabilizer  
 Appliqués: 0  
 Left: 58.7 mm  
 Right: 58.7 mm  
 Up: 65.0 mm  
 Down: 65.0 mm  
 EndX: 0.0 mm  
 EndY: 0.0 mm  
 Area: 15262.0 mm<sup>2</sup>  
 Max stitch: 12.0 mm  
 Min stitch: 0.1 mm  
 Max jump: 12.2 mm  
 Thread chart: EMBROIDERY  
 Total thread: 113.73m  
 Total bobbin: 45.16m

Stop Sequence:

#	#	Color	St.	Code	Name	Chart
1.	1	Orange	16.312	209 52		EMBROIDERY
2.	2	White	45	001 29		EMBROIDERY
3.	3	Black	474	900 20		EMBROIDERY
4.	2	White	746	001 29		EMBROIDERY
5.	5	Dark Blue	276	415 38		EMBROIDERY
6.	6	Light Blue	401	019 32		EMBROIDERY
7.	3	Black	157	900 20		EMBROIDERY

Thread usage: 113.02m

#	Color	Name	Length
1.	0		102.63m
2.	1		4.73m
3.	2		2.91m
5.	4		1.13m
6.	5		1.63m

# Color Film

Wilcom TrueSizer



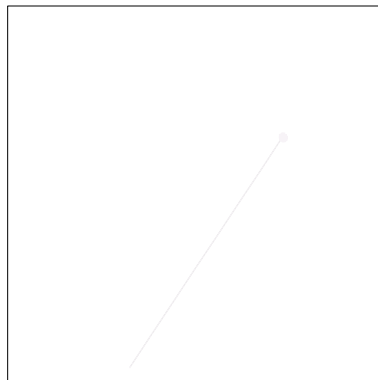
Design: **11.7x13**

Title:

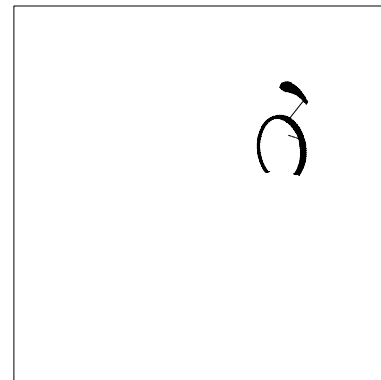
Stitches: 18.411  
Height: 130.0 mm  
Width: 117.4 mm  
Colors: 5  
Colorway: Colorway 1  
Zoom: 0.37



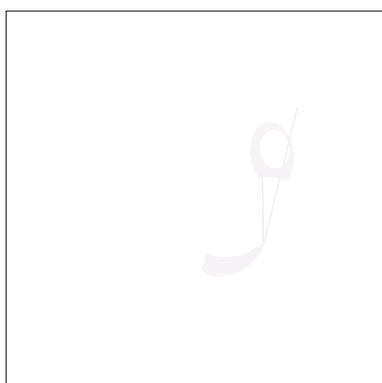
Stop #: 1  
Code: 209  
Name: 52  
Chart: EMBROIDERY  
Stitches: 16.312  
Thread used: 102.63m



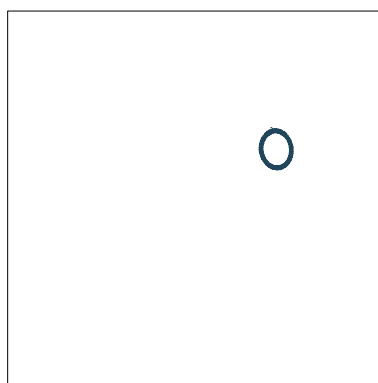
Stop #: 2  
Code: 001  
Name: 29  
Chart: EMBROIDERY  
Stitches: 45  
Thread used: 0.19m



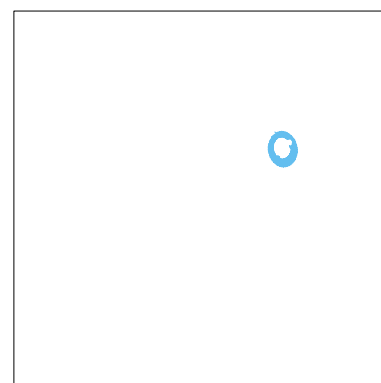
Stop #: 3  
Code: 900  
Name: 20  
Chart: EMBROIDERY  
Stitches: 474  
Thread used: 2.06m



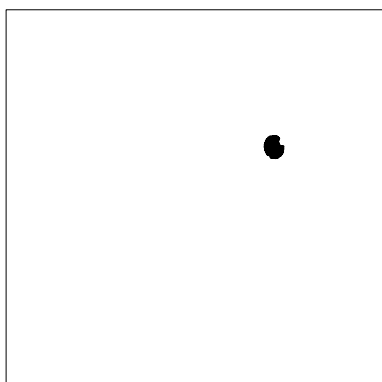
Stop #: 4  
Code: 001  
Name: 29  
Chart: EMBROIDERY  
Stitches: 746  
Thread used: 4.54m



Stop #: 5  
Code: 415  
Name: 38  
Chart: EMBROIDERY  
Stitches: 276  
Thread used: 1.13m



Stop #: 6  
Code: 019  
Name: 32  
Chart: EMBROIDERY  
Stitches: 401  
Thread used: 1.63m



Stop #: 7  
Code: 900  
Name: 20  
Chart: EMBROIDERY  
Stitches: 157  
Thread used: 0.84m

# Production Summary

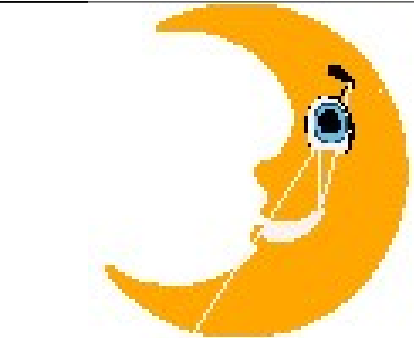
Wilcom TrueSizer



Design: **11.7x13**

Title:

Stitches: 18.411  
 Height: 130.0 mm  
 Width: 117.4 mm  
 Colors: 5



Machine format: Melco  
 Color changes: 6  
 Stops: 7  
 Trims: 9  
 Hoop: EMP6 (180 x 130)  
 Max stitch: 12.0 mm  
 Min stitch: 0.1 mm  
 Max jump: 12.2 mm  
 Auto fabric: Fabric Name  
 Required stabilizer: Stabilizer

Left: 58.7 mm  
 Right: 58.7 mm  
 Up: 65.0 mm  
 Down: 65.0 mm  
 EndX: 0.0 mm  
 EndY: 0.0 mm  
 Area: 15262.0 mm<sup>2</sup>  
 Thread chart: EMBROIDERY  
 Total thread: 113.73m  
 Total bobbin: 45.16m

Colorway			Colorway 1
Background			
Product			Blanks\Blank
Stop	Color	Stitches	
1	1	16.312	209 52 EMBROIDERY
2	2	45	001 29 EMBROIDERY
3	3	474	900 20 EMBROIDERY
4	2	746	001 29 EMBROIDERY
5	5	276	415 38 EMBROIDERY
6	6	401	019 32 EMBROIDERY
7	3	157	900 20 EMBROIDERY

# Production Worksheet

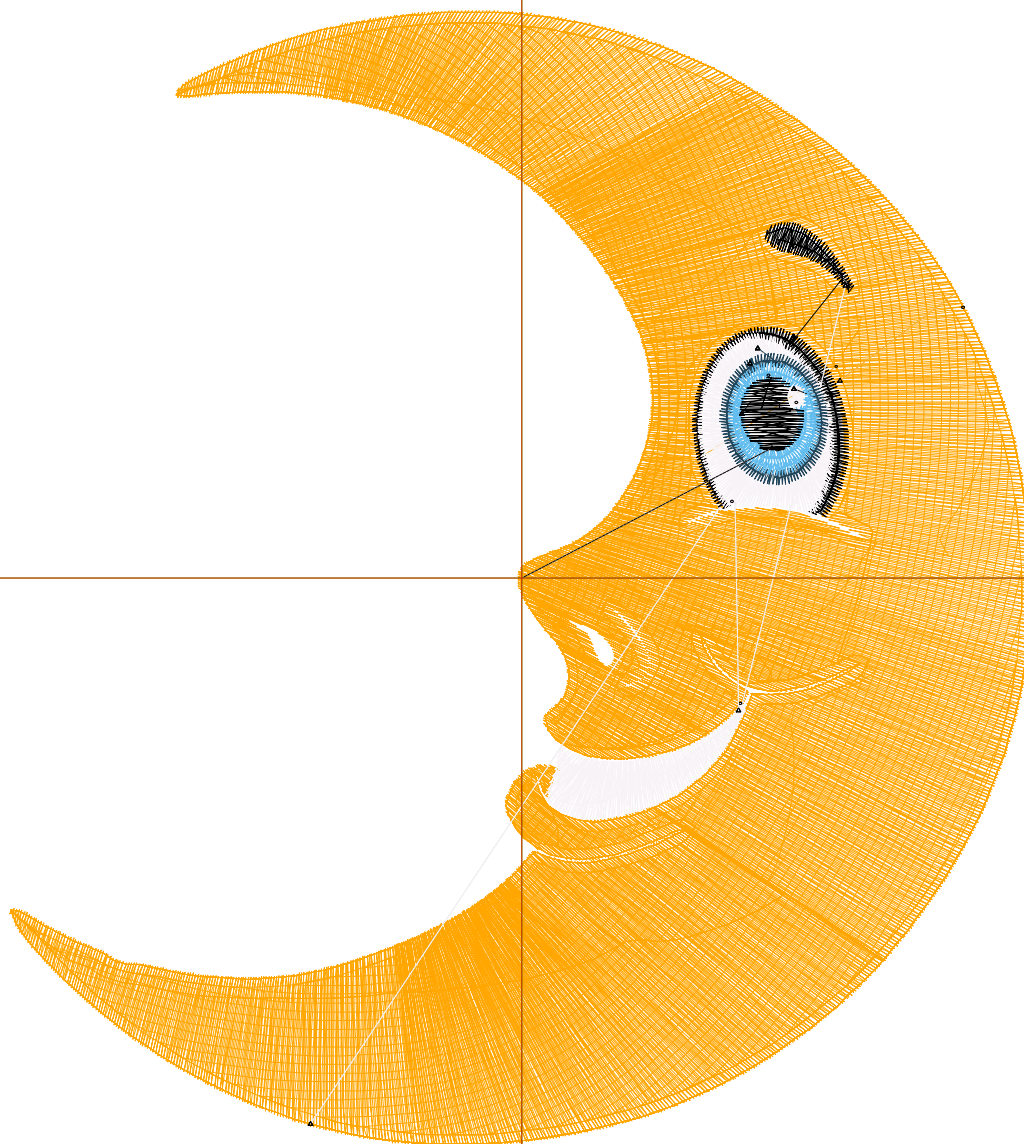
Wilcom TrueSizer



Design: **13.5X15smiling-moon**

Title:

Stitches: 18.415  
Height: 150.0 mm  
Width: 135.4 mm  
Colors: 5  
Colorway: Colorway 1  
Zoom: 1:1



# Production Worksheet

Wilcom TrueSizer



Design: **13.5X15smiling-moon**

Title:

Stitches: 18.415  
 Height: 150.0 mm  
 Width: 135.4 mm  
 Colors: 5  
 Colorway: Colorway 1  
 Zoom: 1:1

Machine format: Melco  
 Color changes: 6  
 Stops: 7  
 Trims: 9  
 Auto fabric: Fabric Name  
 Required stabilizer: Stabilizer  
 Appliqués: 0  
 Left: 67.7 mm  
 Right: 67.7 mm  
 Up: 75.0 mm  
 Down: 75.0 mm  
 EndX: 0.0 mm  
 EndY: 0.0 mm  
 Area: 20310.0 mm<sup>2</sup>  
 Max stitch: 10.4 mm  
 Min stitch: 0.2 mm  
 Max jump: 12.1 mm  
 Thread chart: EMBROIDERY  
 Total thread: 125.45m  
 Total bobbin: 52.10m

Stop Sequence:

#	Color	St.	Code	Name	Chart
1.	Orange	16.313	209 52		EMBROIDERY
2.	White	46	001 29		EMBROIDERY
3.	Black	474	900 20		EMBROIDERY
4.	White	748	001 29		EMBROIDERY
5.	Dark Blue	276	415 38		EMBROIDERY
6.	Light Blue	401	019 32		EMBROIDERY
7.	Black	157	900 20		EMBROIDERY

Thread usage: 124.75m

#	Color	Name	Length
1.	0	52	113.41m
2.	1	29	5.20m
3.	2	20	3.17m
5.	4	38	1.21m
6.	5	32	1.75m

# Color Film

Wilcom TrueSizer



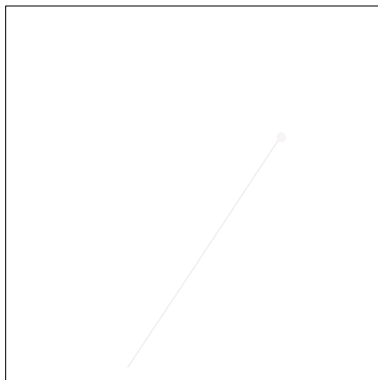
Design: **13.5X15smiling-moon**

Title:

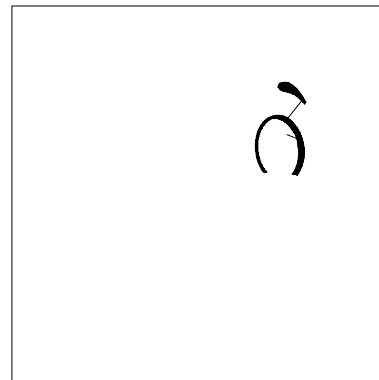
Stitches: 18.415  
Height: 150.0 mm  
Width: 135.4 mm  
Colors: 5  
Colorway: Colorway 1  
Zoom: 0.32



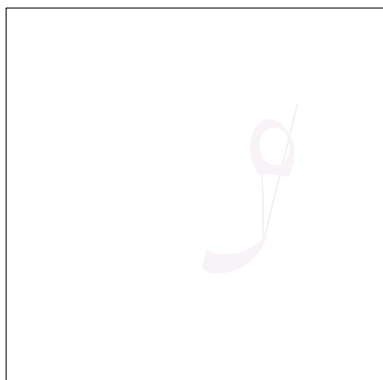
Stop #: 1  
Code: 209  
Name: 52  
Chart: EMBROIDERY  
Stitches: 16.313  
Thread used: 113.41m



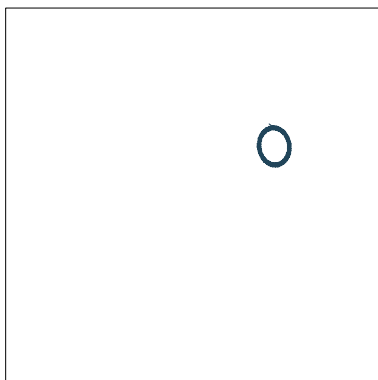
Stop #: 2  
Code: 001  
Name: 29  
Chart: EMBROIDERY  
Stitches: 46  
Thread used: 0.20m



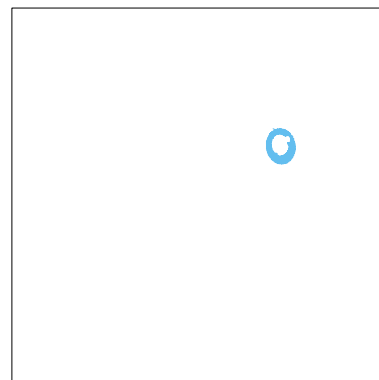
Stop #: 3  
Code: 900  
Name: 20  
Chart: EMBROIDERY  
Stitches: 474  
Thread used: 2.24m



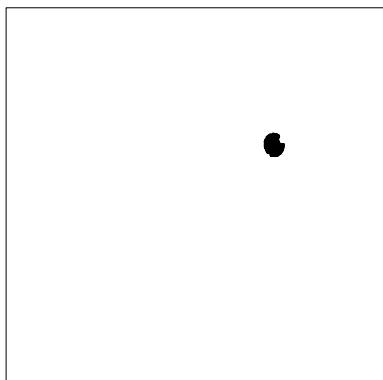
Stop #: 4  
Code: 001  
Name: 29  
Chart: EMBROIDERY  
Stitches: 748  
Thread used: 5.00m



Stop #: 5  
Code: 415  
Name: 38  
Chart: EMBROIDERY  
Stitches: 276  
Thread used: 1.21m



Stop #: 6  
Code: 019  
Name: 32  
Chart: EMBROIDERY  
Stitches: 401  
Thread used: 1.75m



Stop #: 7  
Code: 900  
Name: 20  
Chart: EMBROIDERY  
Stitches: 157  
Thread used: 0.93m



# Production Summary

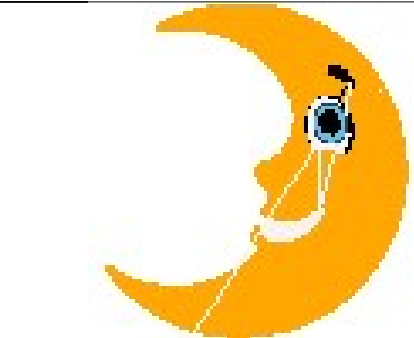
Wilcom TrueSizer



Stitches: 18.415  
 Height: 150.0 mm  
 Width: 135.4 mm  
 Colors: 5

Design: **13.5X15smiling-moon**

Title:



Machine format: Melco  
 Color changes: 6  
 Stops: 7  
 Trims: 9  
 Hoop: EMP6 (180 x 130)  
 Max stitch: 10.4 mm  
 Min stitch: 0.2 mm  
 Max jump: 12.1 mm  
 Auto fabric: Fabric Name  
 Required stabilizer: Stabilizer

Left: 67.7 mm  
 Right: 67.7 mm  
 Up: 75.0 mm  
 Down: 75.0 mm  
 EndX: 0.0 mm  
 EndY: 0.0 mm  
 Area: 20310.0 mm<sup>2</sup>  
 Thread chart: EMBROIDERY  
 Total thread: 125.45m  
 Total bobbin: 52.10m

Colorway			Colorway 1
Background			
Product			Blanks\Blank
Stop	Color	Stitches	
1	1	16.313	209 52 EMBROIDERY
2	2	46	001 29 EMBROIDERY
3	3	474	900 20 EMBROIDERY
4	2	748	001 29 EMBROIDERY
5	5	276	415 38 EMBROIDERY
6	6	401	019 32 EMBROIDERY
7	3	157	900 20 EMBROIDERY